**[Attachment 3]**

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| **Agreement on Collection and Use of Personal Information** |

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| **Items Collected** | • Personal particulars needed for candidate evaluation, including name, date of birth, address, phone number, e-mail, academic background, completion of military service, qualifications, career experience, and awards |
| **Purpose of Collection/Use of Personal Information** | • Evaluation for appointment as president, and provision of employment-related information |
| **Period of Information Retention and Use** | • Deleted once the aforementioned purpose of collection/use of personal information is achieved |
| **※ Candidates have the right to refuse consent concerning the collection and use of personal information. However, note that candidate evaluation is not possible for those who do not provide consent.** | |

In accordance with the Personal Information Protection Act and relevant laws, I hereby □ agree / □ disagree to the collection and use of personal information as specified above.

MM/DD/2020

Applicant (signature)

**Attn. : Chairman of KAIST Board of Trustees**